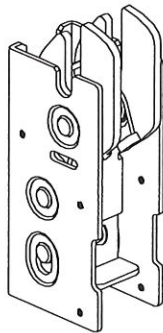


KEYED REMOVABLE MULLIONS

1000 Series Mullion INSTALLATION INSTRUCTIONS

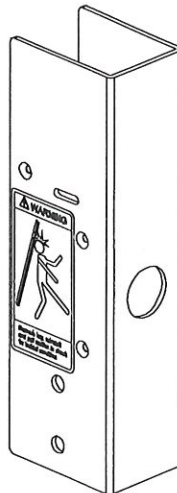
This kit includes the following parts



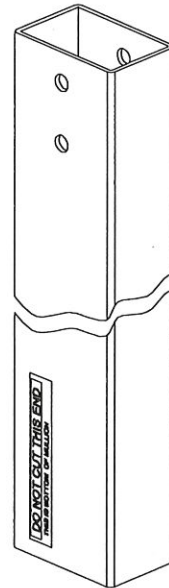
Locking Mullion Assembly



Top Mullion Fitting Shim



Sleeve



Mullion Body



Top Mullion Fitting



Bottom Mullion Fitting



Cylinder Locking Washer



Cylinder Locking Nut

Screws Chart



Flat Phillips Head Machine Screw
8-32 x 3/8"



Sex Bolt



Expansion Anchor



Phillips Pan Head Machine Screw
5/16-18 x 1-1/4"



Phillips Pan Head Machine Screw
8-32 x 1/4"



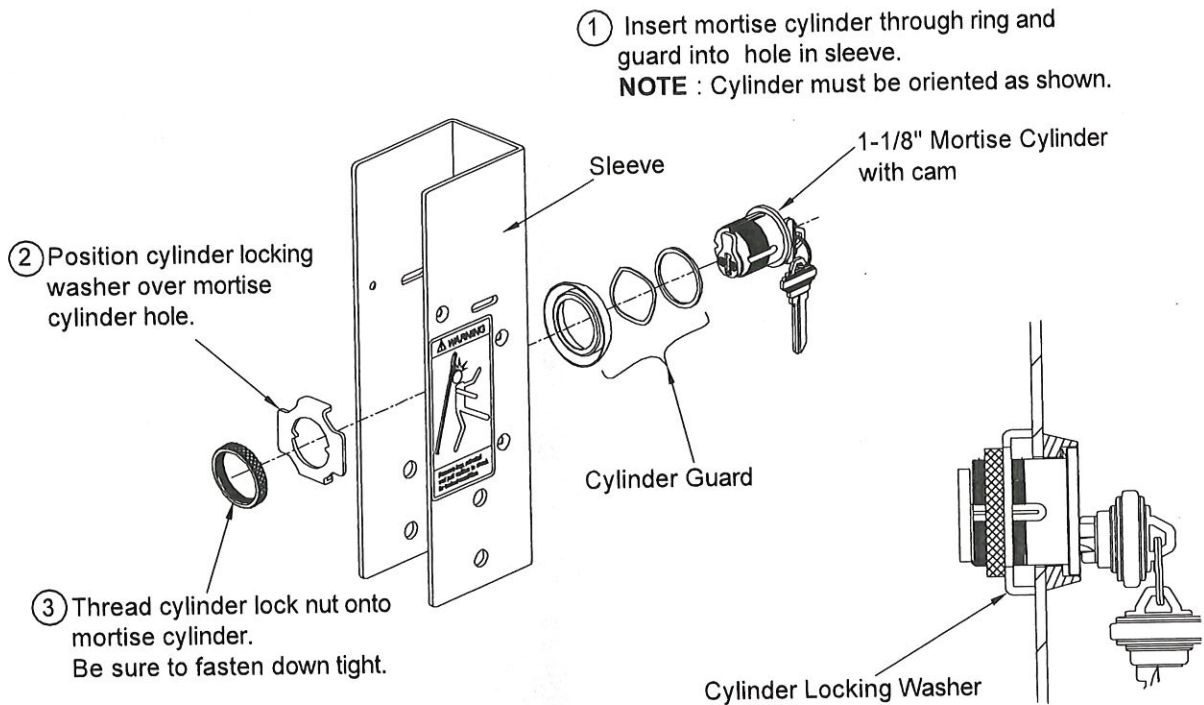
Phillips Pan Head Machine Screw
5/16-18 x 3/4"



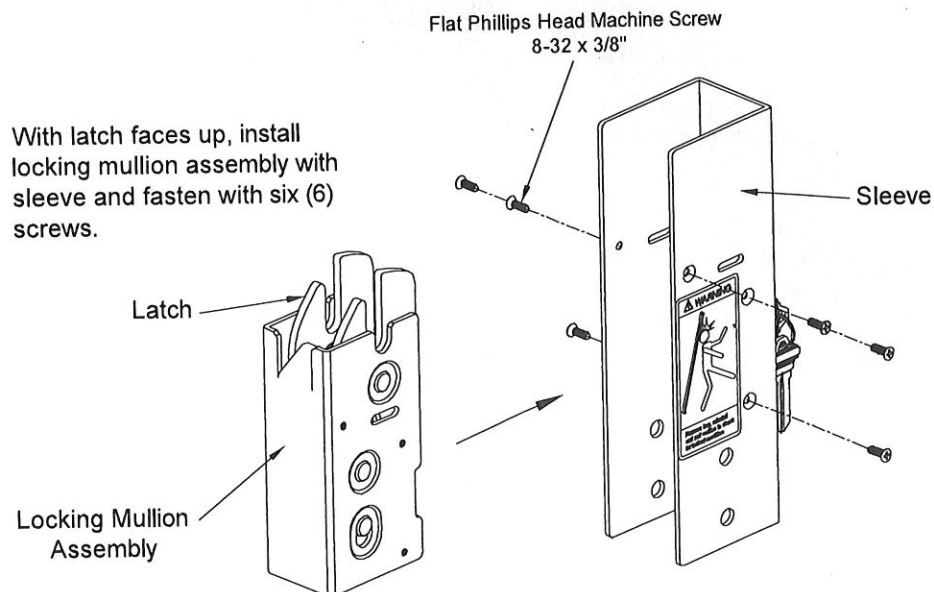
Flat Phillips Head Machine Screw
1/4-20x1-1/16

1. Prepare the locking unit.

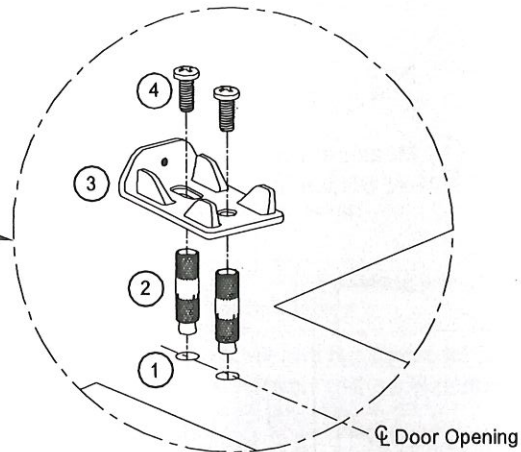
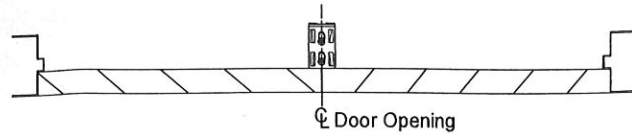
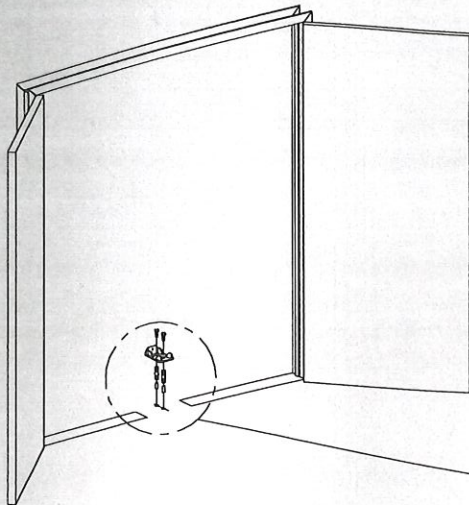
1. Install Mortise Cylinder onto Sleeve



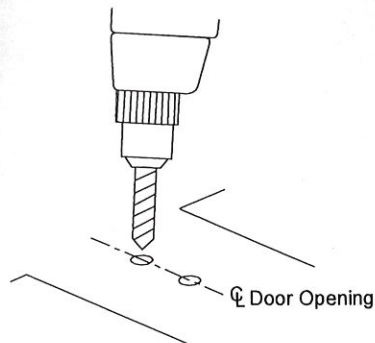
2. Assemble Locking Mullion Assembly With Sleeve



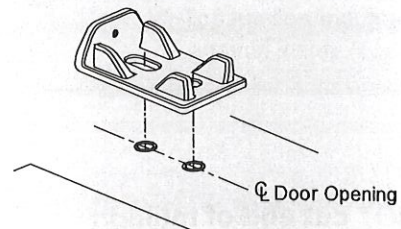
2. Install bottom mullion fitting.



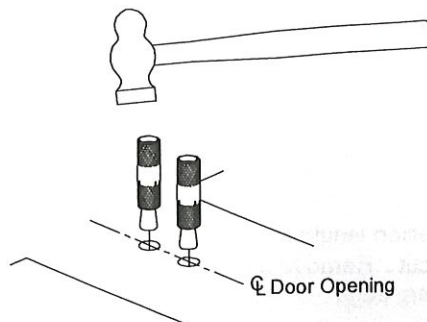
- ① Drill 1/2" diameter x 2" deep holes
(Use bottom mullion fitting as template to cut threshold to allow bottom mullion fitting to sit on the floor)



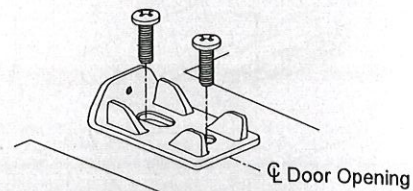
- ③ Position bottom mullion fitting.



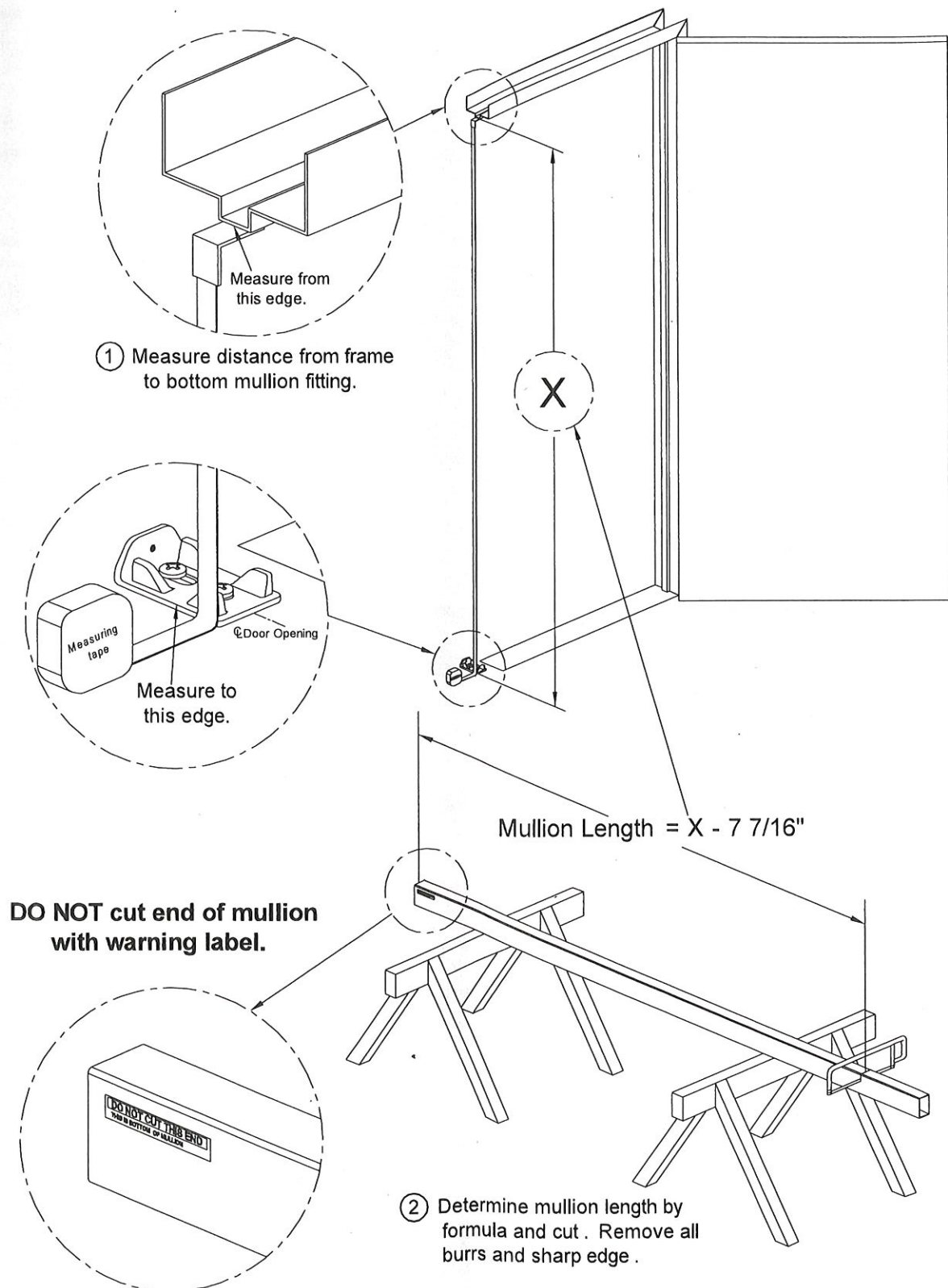
- ② With a hammer, install expansion anchors until flush with floor.



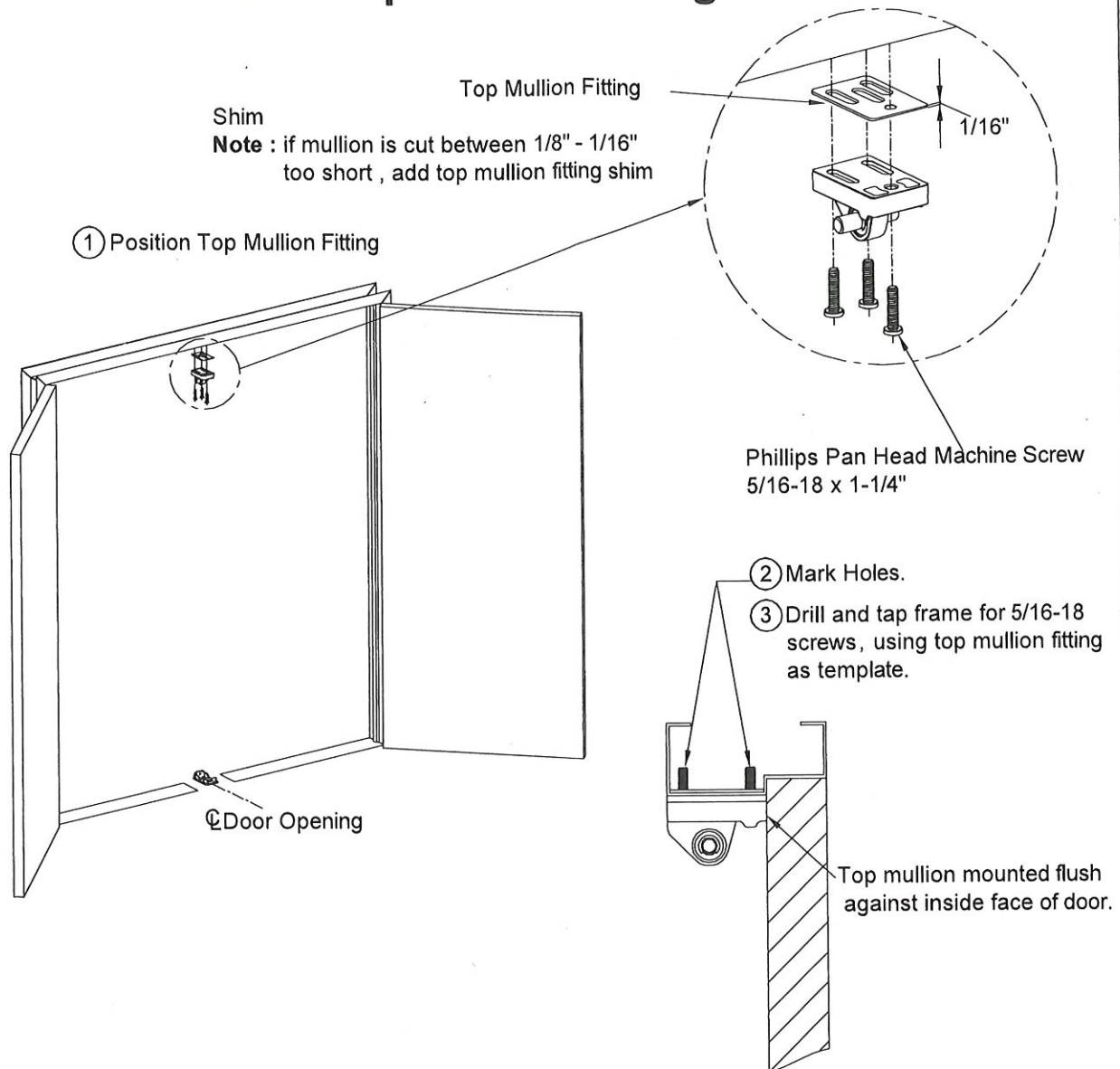
- ④ Install screws.
(Phillips Pan Head Machine Screw 5/16-18 x 3/4")



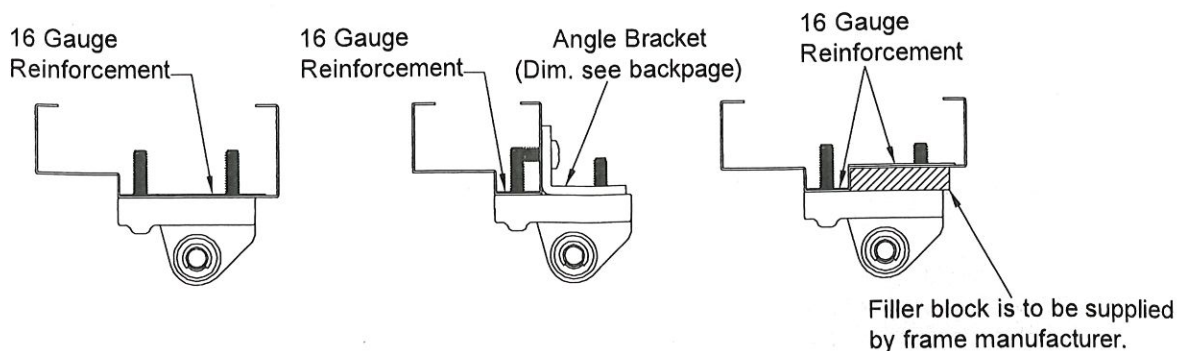
3. Size mullion.



4. Install top mullion fitting.



Mounting Top mullion fitting on optional frame styles:



5. Attach locking unit to mullion.

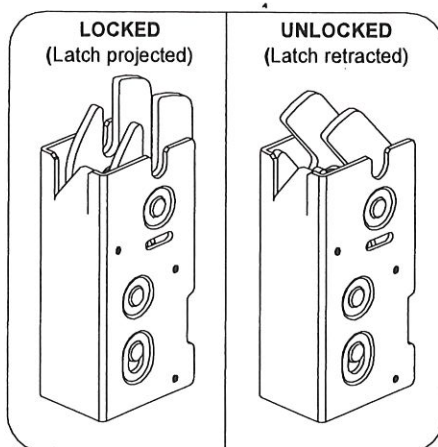
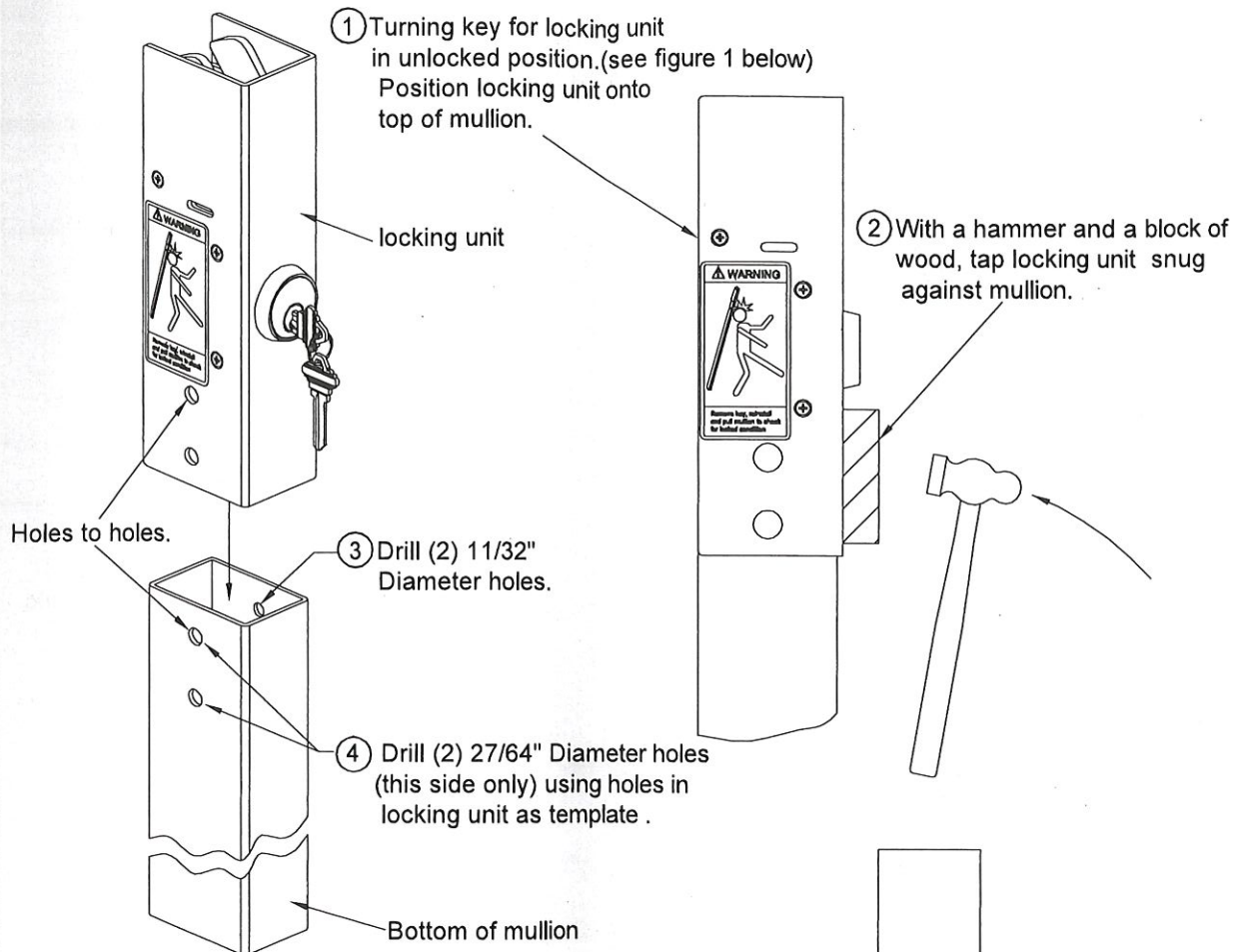
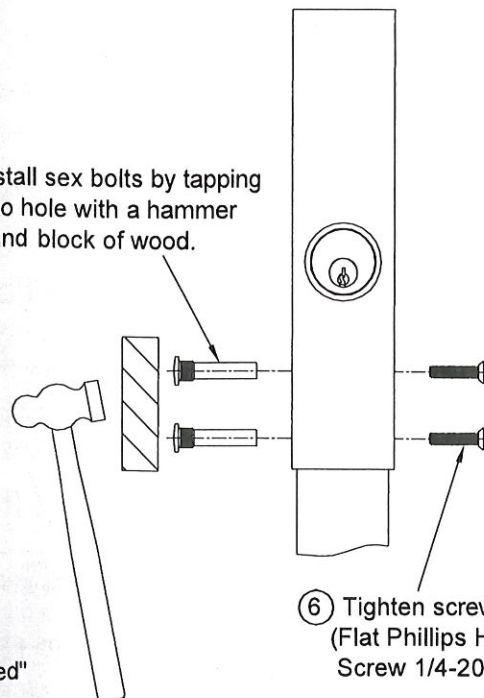


Figure 1

Locking Mullion Assembly is factory set in "locked" position (Latch projected), set assembly in "unlocked" position (Latch retracted) while installation.

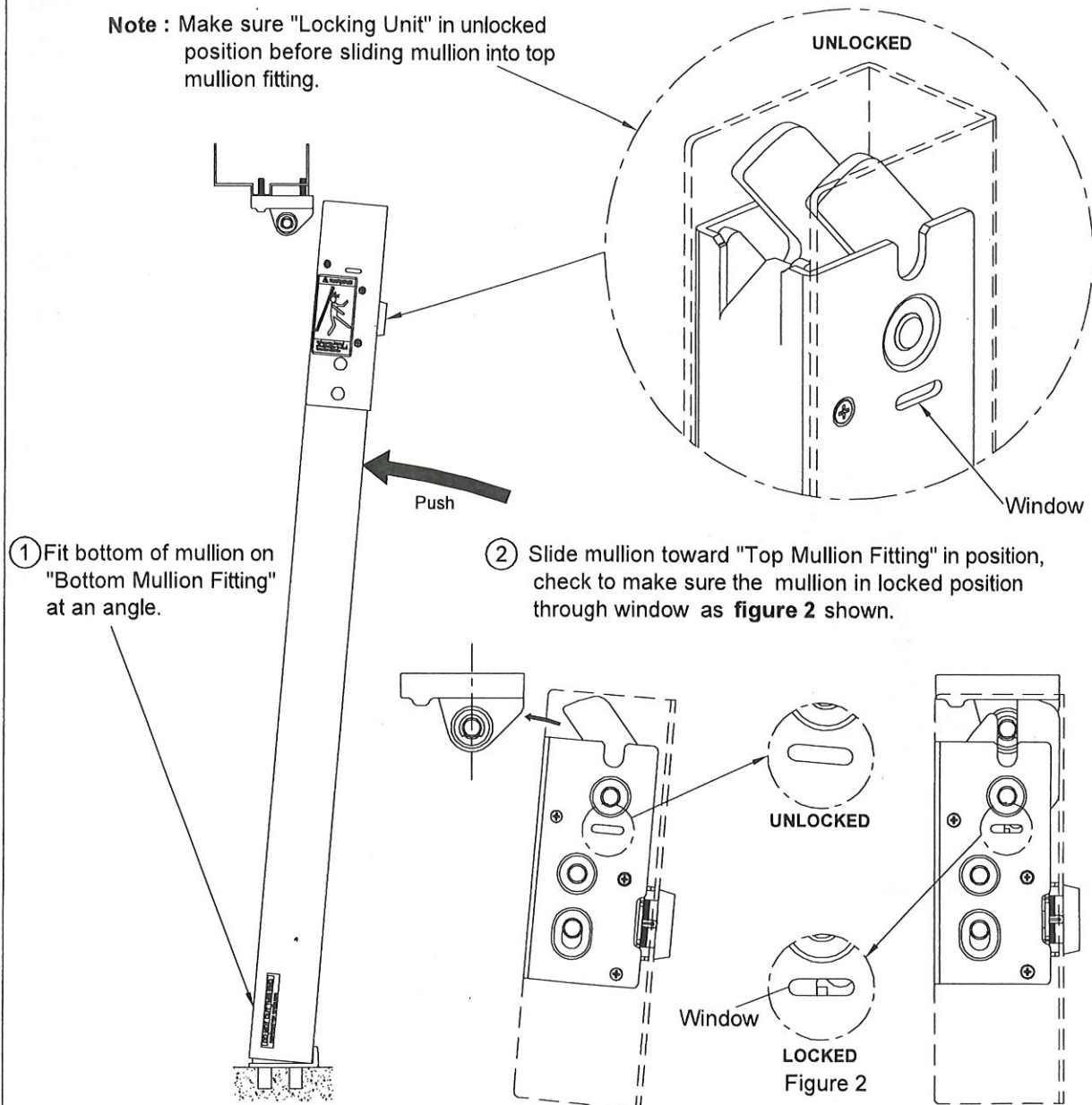
- ⑤ Install sex bolts by tapping into hole with a hammer and block of wood.



- ⑥ Tighten screws.
(Flat Phillips Head Machine Screw 1/4-20x1-1/16)

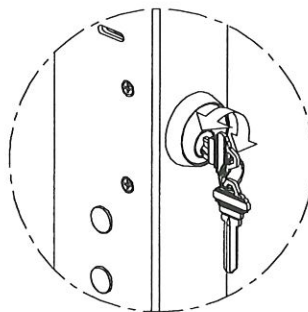
6. Final installation.

Note : Make sure "Locking Unit" in unlocked position before sliding mullion into top mullion fitting.

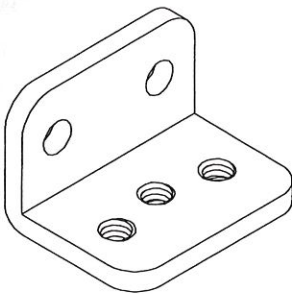
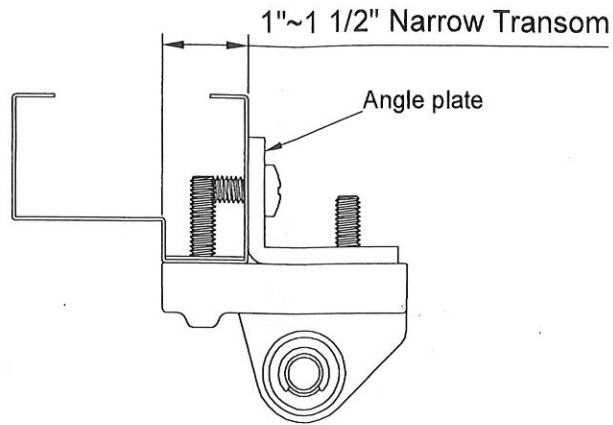


7. Operation

Rotate key to unlock and remove mullion



Dimension of angle plate



P/N 618352-010
Angle Plate

